



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C250-HC
Job Sheet 175901



Part No: C250-HC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 25,000 lbs Lift Capacity With Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 6/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 18.02.21 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/19/18	0.00	0.00	Start Up Small Fab-1		SB
100	Small Fab	1 pcs		6/20/18	0.00	0.50	Small Fab-9		AP
120	QC	1 pcs		6/20/18	0.00	0.00	QC5		SP
130	DC	1 pcs		6/20/18	0.00	0.00	DC		SB
140	Packaging	1 pcs		6/20/18	0.00	0.00	Packaging3-1		SB
160	QC21-SA	1 Ea		6/20/18	0.00	0.00	QC21		DAS

Part Op 100 - Assemble the hook into the cage using the hardware called out on the C250-C drawing C250 assembly torque.

Descriptions: PC250-1110 Bolt and PC250-1150 Nut (3/4-16) = 1300-1500 in-lbs PC250-1120 Bolt and PC250-1160 Nut (1/2-6) = 1300-1500 in-lbs

Hand tighten + 1 castellation

130 - Photocopy blue file and create labels as per O&OPM-C45

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C250	C-Series Remote Hook 25,000 lbs Lift Capacity	1 Ea (1 ea)	90-Start up Operation	SO 82388
C250-C	Single Cage	1 Ea (1 ea)	90-Start up Operation	SO 91163

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C250	1	0	0
	C250-C	1	0	0



Container No: S091188



Part: C250-HC

Job No: 175901

Serial No/Batch: S091188

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/12/18

tions

ot be found.

Plex 6/13/18 12:46 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				